



## M-6397-B46 Pressure Plate Bolt and Dowel Kit INSTALLATION INSTRUCTIONS

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**!!! PLEASE READ ALL OF THE FOLLOWING INSTRUCTIONS CAREFULLY PRIOR TO INSTALLATION. AT ANY TIME YOU DO NOT UNDERSTAND THE INSTRUCTIONS, PLEASE CALL THE FORD RACING TECHLINE AT 1-800-367-3788 !!!**

Pressure Plate Bolt and Dowel Kit fits Mustangs equipped with 11" pressure plates, 6 and 9 bolt.

### Kit contains:

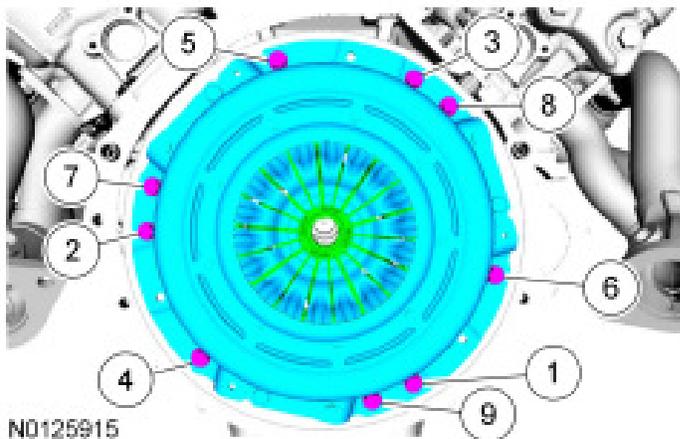
- 9 pressure plate bolts
- 3 stepped dowel pins
- 3 dowel pins

**STEP 1:** Verify what size dowel pins your pressure plate requires. Properly support flywheel and drive dowel pins in using a brass drift and hammer.

**NOTE:** The bolts are one time use torque to yield. Do not reuse bolts.

**STEP 2:** Using a clutch aligner, position the clutch disc on the flywheel. If installing the original pressure plate, align the pressure plate to the flywheel using the index-marks made during removal. If installing a new pressure plate, align the pressure plate to the flywheel using the paint dots. Install the new pressure plate bolts by turning the bolts 1 turn at a time in a star pattern until the clutch is fully secured. (9 bolt pressure plate shown)

- Tighten the pressure plate bolts in 2 stages, in the sequence shown.
  - Stage 1: Tighten to 63 Nm (46 lb-ft).
  - Stage 2: Tighten an additional 60 degrees.



Factory Ford shop manuals are available from Helm Publications, 1-800-782-4356 Or [www.helminc.com](http://www.helminc.com)