

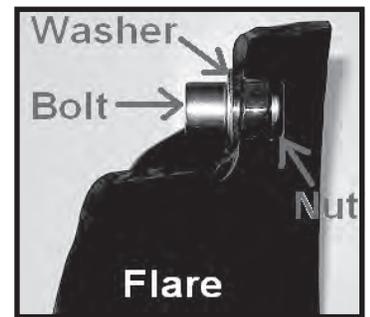
## Ford 04-08 F150 All Terrain Flare Kit

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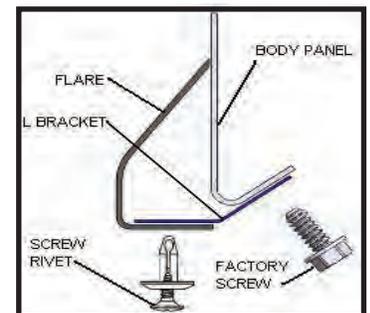
1. Install the supplied trim hardware onto the flares. Place a washer on the bolt and insert the bolt through the hole in the flare. Place a lock nut on the back side of the flare to secure the bolt.



2. Clean inside mounting lip edge with rubbing alcohol. Install edge trim as shown by removing red vinyl tape covering only a few inches at a time. Do not stretch the trim while being applied, this may cause shrinkage after installation. Trim excess off.



3. Remove factory screws located in front wheel well housing. Install mounting brackets to the flares before installing flares onto the vehicle. Install the flare using the factory screws removed. When installing the flare moderate pressure against the outside of the flare pushing towards the vehicle will be needed for installation. Repeat this procedure for the other front flare.

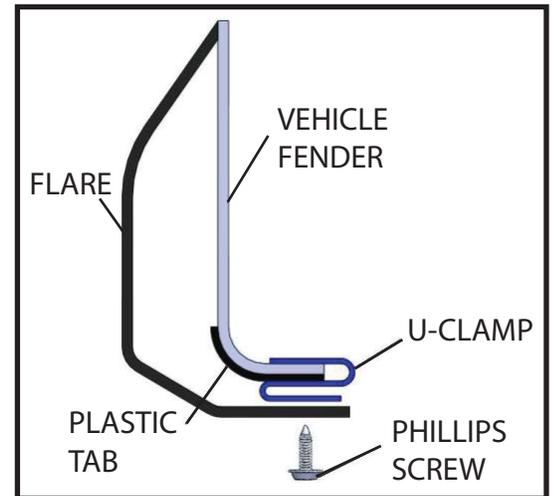


4. Remove the 10 MM bolt in the bottom front area of the rear fender wells. Place the fender flare in place using the 10 MM bolt to position the flare. With a marking pen, mark the mounting holes in the fender well area using the mounting holes in the flare as a guide.



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5. Install the plastic tabs centered over the markings in step 4. Install the u-clamps over the inner lip of the fender centered over the tab. Install the flare starting with the 10 mm factory bolt. Next attach the flare using the supplied screws in the remaining mounting holes. Some pressure may be needed to install the flare.



## Optional Painting Instructions

**NOTICE:** Do not use any harsh chemicals on flares. Use only plastic approved cleaning chemicals.

### Paint Preparation:

1. Lightly sand flares with 320 grid sandpaper.
2. Remove all surface contaminants from flares using an approved grease and wax remover.
3. Wipe flares with a tack rag to remove any dust or dirt.



### Painting:

1. Apply two even coats of adhesion promoter to flares. Allow recommended flash time between coats. Let second coat dry for 15 minutes before primer application.
2. Apply an even coat of primer to flare surface. (A high build primer is recommended)
3. Paint flares with a automotive grade paint. (A flex additive must be added to paint)

